



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0096.002

DVS ZERT GmbH hereby certifies that the welding company

KUKA Deutschland GmbH
Zugspitzstraße 140
86165 Augsburg
Germany

fulfills the requirements
for the scope according to


EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2021-12-01 until 2024-11-30

Düsseldorf, 2021-12-01
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HABERBERGER


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
42	1, 10, 11, 2, 21, 22, 23, 24, 25, 26, 3, 31, 32, 33, 34, 35, 4, 41, 42, 43, 44, 45, 46, 47, 48, 5, 51, 53, 6, 7, 72, 75, 8, 9	t = 2 - 80 mm D = 5 - 500 mm	-

Area of Application:

- new construction of assemblies and components for rail vehicles
- assemblies: crash buffers

Responsible welding coordinator(s):

Jörg Herrich, EWE

born: 1964-04-14

1st deputy(ies) of the responsible welding coordinator(s):

Frank-John Münzenberg, IWT/Level A

born: 1961-09-19

Others deputies:

Andreas Klett, Level C
Stefan Ohm, Level C

born: 1966-07-30
born: 1988-12-07

Remarks:

The conditions to carry out the operator tests acc. to ISO 14732 for Mr. Jörg Herrich exist.

Register no.:

DVSZERT/15085/CL1/096/16/2

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.